

Diamon-Fusion International, Inc.
9361 Irvine Boulevard
Irvine, California 92618 USA
Toll Free (US) 888-344-4334
Phone +1 949-388-8000
Fax +1 949-388-3299
Website www.DFIsolutions.com
E-mail info@DiamonFusion.com

September 2014

Product Guide Specification

Specifier Notes: This product guide specification is written according to the Construction Specifications Institute (CSI) 3-Part Format, including *MasterFormat*, *SectionFormat*, and *PageFormat*, as described in *The CSI Construction Specifications Practice Guide*.

This section must be carefully reviewed and edited by the Architect to meet the requirements of the project and local building code. Coordinate this section with other specification sections and the Drawings. Delete all "Specifier Notes" after editing this section.

Section numbers and titles are from *MasterFormat 2012 Update*.

SECTION 09 01 10.92

RESTORATIVE AND PROTECTIVE SURFACE TREATMENTS

Specifier Notes: This section covers Diamon-Fusion International, Inc. "Diamon-Fusion" restorative and protective surface treatments for restoration of existing surfaces and the protection of new surfaces made of glass, ceramic tile, porcelain, granite, and other silica-based materials. The restorative surface treatments allow stained and damaged existing surfaces to be restored to an "almost-new" condition. The protective treatments create long-lasting, non-toxic coatings on those surfaces that are water repellent, stain resistant, scratch resistant, and impact resistant. Consult Diamon-Fusion International, Inc. for assistance in editing this section for the specific application.

PART 1 GENERAL

1.1 SECTION INCLUDES

Specifier Notes: Edit the following to include restorative surface treatments of existing surfaces and protective surface treatments of new surfaces.

- A. Restorative Surface Treatments of Existing Surfaces:

1. Glass.
2. Glass shower and tub doors.
3. Etched or sandblasted glass.
4. Ceramic tile.
5. Granite countertops.
6. Glass railings and windscreens.
7. Mirrors.
8. Porcelain sinks and toilets.
9. Glass skylights.
10. Fiberglass.
11. Stainless steel.
12. Aluminum.
13. Solar panels.

B. Protective Surface Treatments of New Surfaces:

1. Glass.
2. Glass shower and tub doors.
3. Etched or sandblasted glass.
4. Ceramic tile.
5. Granite countertops.
6. Glass railings and windscreens.
7. Mirrors.
8. Porcelain sinks and toilets.
9. Glass skylights.
10. Solar panels.
11. Other silica-containing products.

1.2 RELATED REQUIREMENTS

Specifier Notes: List related sections. Limit the list to sections with specific information that the reader might expect to find in this section, but is specified elsewhere.

- A. Section _____ – _____.
- B. Section _____ – _____.

1.3 REFERENCE STANDARDS

Specifier Notes: List reference standards used elsewhere in this section, complete with designations and titles.

- A. ASTM B 117 – Standard Practice for Operating Salt Spray (Fog) Apparatus.
- B. ASTM C 813 – Standard Test Method for Hydrophobic Contamination on Glass by Contact Angle Measurement.
- C. ASTM C 1549 – Standard Test Method for Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.

- D. ASTM D 1003 – Standard Test Method for Haze and Luminous Transmittance of Transparent Plastics.
- E. ASTM D 1894 – Standard Test Method for Static and Kinetic Coefficients of Friction of Plastic Film and Sheeting.
- F. ASTM D 6578 – Standard Practice for Determination of Graffiti Resistance.
- G. ASTM G 53 – Practice for Operating Light- and Water-Exposure Apparatus (Fluorescent UV-Condensation Type) for Exposure of Nonmetallic Materials.
- H. EN 1279-4 – Glass in Building - Insulating Glass Units: Methods of Test for the Physical Attributes of Edge Seals.
- I. TAPPI T815 – Coefficient of Static Friction (Slide Angle) of Packaging and Packaging Materials (Including Shipping Sack Papers, Corrugated and Solid Fiberboard) (Inclined Plane Method).

1.4 PRETREATMENT MEETINGS

Specifier Notes: Edit pretreatment meetings as necessary. Delete if not required.

- A. Convene pretreatment meeting [1 week] [2 weeks] before start of restorative and protective surface treatments.
- B. Require attendance of parties directly affecting work of this section, including Contractor, Architect, applicator, and manufacturer’s representative.
- C. Review materials, surface preparation, application, protection, and coordination with other work.

1.5 SUBMITTALS

Specifier Notes: Edit submittal requirements as necessary. Delete submittals not required.

- A. Comply with Section 01 33 00 – Submittal Procedures.
- B. Product Data: Submit manufacturer’s product data, including surface preparation and application instructions.
- C. Manufacturer’s Certification: Submit manufacturer’s certification that materials comply with specified requirements and are suitable for intended application.
- D. Test Reports: Submit manufacturer’s test reports from testing performed by independent laboratory of restorative and protective surface treatments.
- E. Applicator’s Project References: Submit applicator’s list of successfully completed restorative and protective surface treatment projects, including project name and location, name of architect, and type and quantity of restorative and protective surface treatments applied.
- F. Cleaning and Maintenance Instructions:
 - 1. Submit manufacturer’s surface cleaning and maintenance instructions.

2. Submit name of source for maintenance products.

G. Warranty Documentation: Submit manufacturer's standard warranty.

1.6 QUALITY ASSURANCE

A. Manufacturer's Qualifications:

1. Manufacturer regularly engaged, for a minimum of 15 years, in the manufacturing of restorative and protective surface treatment materials of similar type to that specified.

B. Applicator's Qualifications:

1. Applicator regularly engaged in application of restorative and protective surface treatment materials of similar type to that specified.
2. Employ persons trained for application of restorative and protective surface treatment materials.
3. Approved and/or licensed by manufacturer.

Specifier Notes: Edit mock-ups as necessary. Delete if not required.
--

C. Mock-ups: Perform test of restorative and protective surface treatments for each type of surface for evaluation of materials, performance, workmanship, and results.

1. Perform tests using same materials for use in the Work.
2. Perform tests at locations determined by Architect.
3. Do not proceed until materials, performance, workmanship, and results of tests are approved by Architect.
4. Approved Test Areas: Standard for materials, performance, workmanship, and results of restorative and protective surface treatments.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Delivery Requirements: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.

B. Storage and Handling Requirements:

1. Store and handle materials in accordance with manufacturer's instructions.
2. Keep materials in manufacturer's original, unopened containers and packaging until application.
3. Store materials in clean, dry area indoors.
4. Store materials out of direct sunlight.
5. Keep materials from freezing.
6. Protect materials during storage, handling, and application to prevent contamination or damage.

Specifier Notes: Include the following article for exterior applications of restorative and protective surface treatments.

1.8 AMBIENT CONDITIONS

- A. Exterior Applications: Do not apply restorative and protective surface treatment materials:
 - 1. When air temperatures are below 45 degrees F (7 degrees C) or above 90 degrees F (32 degrees C) during application.
 - 2. Where surface temperatures are too hot to touch.
 - 3. In direct sunlight.
 - 4. When rain, snow, or excessive moisture is expected during application.

1.9 WARRANTY

- A. Warranty Period, Diamon-Fusion Protective Coating:
 - 1. Cracking, Peeling, Hazing, and Yellowing: Lifetime.

Specifier Notes: Water repellency warranty period for the Diamon-Fusion protective coating can be extended from 15 to 30 years, if manufacturer-approved revitalization of outside surface of exterior glass is performed every five years, after the first 15 years. Consult Diamon-Fusion International, Inc. for more information.

- 2. Water Repellency: 15 years, with minimum 70-degree contact angle and less than 30-degree sliding angle.

- B. Warranty Period, Clear-Fusion Pro Protective Coating:
 - 1. Cracking, Peeling, Hazing, and Yellowing: Lifetime.
 - 2. Water Repellency: 12 years, with minimum 70-degree contact angle and less than 30-degree sliding angle.

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Manufacturer: Diamon-Fusion International, Inc., 9361 Irvine Boulevard, Irvine, California 92618 USA. Toll Free (US) 888-344-4334. Phone +1 949-388-8000. Fax + 1 949-388-3299. Website www.DFIolutions.com. E-mail info@DiamonFusion.com.
- B. Substitutions: Not permitted.

2.2 PERFORMANCE REQUIREMENTS

- A. Restorative and Protective Surface Treatments:
 - 1. Restore damaged surfaces.
 - 2. Protect surfaces from corrosion.
 - 3. Protect surfaces from future degradation.

4. Make surfaces hydrophobic (water repellent).
5. Make surfaces scratch and impact resistant.
6. Make surfaces stain and graffiti resistant.
7. Make surfaces oleophobic (oil repellent).
8. Make surfaces resistant to etching caused by hard water.
9. Improve visual aspect of glass.
10. Increase surface brilliance.
11. Increase electrical resistance.
12. Prevent deterioration of performance of energy coatings on glass and loss of energy efficiency.
13. Reduce surface cleaning time.
14. Reduce surface maintenance.

B. Protective Coating:

1. Nanotechnology thin-film coatings fill in the microscopic pores in surfaces.
2. Prevents minerals and contaminants from embedding themselves deep into the surface, making the surfaces easier to clean.
3. Bonds created by the protective coating and the surfaces are covalent, sharing electrons with the surfaces and becoming part of those surfaces.

C. Not Acceptable Performance Characteristics:

1. Initial Contact Angle: Less than 90 degrees.
2. Initial Sliding Angle: More than 30 degrees.
3. Cure time.

2.3 TESTING OF PROTECTIVE SURFACE TREATMENT

Specifier Notes: Include testing for the protective coatings specified in the Materials article. Delete testing for protective coatings not specified.

A. Testing of "Diamon-Fusion 1":

1. UV Radiation Test, ASTM G 53 Modified, 672 Exposure Hours: Treated glass surface did not show evidence of coating degradation such as yellowing, crazing, haze, loss of adhesion, or loss of abrasion resistance.
2. Contact Angle, Centrifugal Adhesion Balance Goniometer Test:
 - a. Treated Glass: 118 degrees.
 - b. Untreated Clean Glass: 11 degrees.
3. Contact Angle, ASTM C 813, Treated Glass, Initial: 110 degrees.
4. Coefficient of Friction with Glass Indenter Wet, ASTM D 1894: 0.13.
5. Load Required to Damage Glass, Static-Sliding Wet-Dry Method: Weight of a debris particle required to damage a piece of glass treated with protective surface treatment shall be a minimum of 10 times heavier than weight required to damage an untreated piece of glass.
6. Brilliance of Treated Surface, Refractive Index: Increase at least 20 percent from untreated state.
7. Xenon Test: Sample exposed to radiation of 75 W/m² during 1,600 hours with wavelength between 300 nm and 400 nm. After exposure, surface contact angle shall be at least 3 times greater than untreated surface.

8. Salt Spray Test, ASTM B 117, 504 Exposure Hours: Treated glass surface did not fade, peel, haze, or chip, and remained more water repellent than untreated glass surface.
9. Compatibility with Glass Sealant, prEN 1279-4: Compatibility of coated glass surface with Fenzi North America "Hotver 2000" thermoplastic hot-melt sealant used for sealing insulating glass units: No adverse reaction.

B. Testing of "Diamon-Fusion Hand Applied Version B (HAB)":

1. Mechanical Abrasion/Contact Angle Test, ASTM D 6578 and C 813:
 - a. Initial Contact Angle: 101 degrees.
 - b. Contact Angle After 400 Cycles: 78 degrees.
 - c. Contact Angle After 800 Cycles: 71 degrees.
2. Sliding Angle Test, TAPPI T815: 13.1 degrees.
3. Haze Resistance Test, ASTM D 1003: 0.84 percent.
4. Solar Reflectance, ASTM C 1549, No change in solar reflectance of treated substrates.

C. Testing of "Diamon-Fusion CVA":

1. Mechanical Abrasion/Contact Angle Test, ASTM D 6578 and C 813:
 - a. Initial Contact Angle: 97 degrees.
 - b. Contact Angle After 400 Cycles: 70 degrees.
 - c. Contact Angle After 800 Cycles: 56 degrees.
2. Sliding Angle Test, TAPPI T815: 21.5 degrees.
3. Haze Resistance Test, ASTM D 1003: 1.23 percent.
4. Silicone Adhesion Test, Tensile Strength: 233 lbs.
5. Solar Reflectance, ASTM C 1549, No change in solar reflectance of treated substrates.

2.4 MATERIALS

Specifier Notes: Specify materials required for restorative and protective surface treatments. Delete materials not required. Consult Diamon-Fusion International, Inc. for assistance in determining the appropriate materials for the specific application.

A. Protective Coating: "Diamon-Fusion 1 and 2 System".

1. Protective nano-coating for surfaces.
2. Water, dirt, and stain repellent.
3. Optically clear coating.
4. Liquid.
5. Apply at fixed-site chemical-vapor-deposition chambers.

B. Protective Coating: "Diamon-Fusion Ultra and 2 System".

1. Protective nano-coating for surfaces.
2. Water, dirt, and stain repellent.
3. Optically clear coating.
4. Liquid.

C. Protective Coating: "Clear-Fusion Pro".

1. Protective nano-coating for surfaces.
2. Water, dirt, and stain repellent.
3. Optically clear coating.

4. Liquid.
 5. Single-step coating process.
- D. Protective Coating: “Clear-Fusion V”.
1. Protective nano-coating for surfaces.
 2. Water, dirt, and stain repellent.
 3. Optically clear coating.
 4. Liquid.
 5. Single-step coating process.
- E. Revitalizer and Protector: “Revitalizer”.
1. Maintenance product after application of protective coating.
 2. Revitalizer and surface protector.
 3. Water, dirt, and stain repellent.
 4. Liquid.
 5. Single-step application.
- F. Cleaner and Restorer: “Glass Rescue”.
1. Prepares glass for treatment with protective coating.
 2. Cleans and restores heavily stained surfaces to “like-new” condition.
 3. Removes hard-water stains and mineral deposits.
 4. Removes existing surface coatings.
 5. Do not use when existing factory-applied surface coatings are to remain.
 6. Paste.
- G. Stain Remover: “Restoration Powder”.
1. Prepares glass for treatment with protective coating.
 2. Cleans and restores stained surfaces to “like-new” condition.
 3. Removes normal to moderate hard-water stains and mineral deposits.
 4. Removes existing surface coatings.
 5. Do not use when existing factory-applied surface coatings are to remain.
 6. Powder.
- H. Etched Glass Cleaner: “S-25”.
1. Cleans etched and sandblasted glass.
 2. Prepares etched and sandblasted glass for treatment with protective coating.
 3. Removes fingerprints.
 4. Liquid.
- I. Towels: Supplied by manufacturer of restorative and protective surface treatment materials.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine surfaces to receive restorative and protective surface treatments.
- B. Verify surfaces are capable of receiving restorative and protective surface treatments.

- C. Notify Architect of conditions that would adversely affect application or subsequent performance of treatments.
- D. Do not begin with surface preparation or application until unacceptable conditions are corrected.

3.2 SURFACE PREPARATION

- A. Clean and inspect for damage surfaces to receive restorative and protective surface treatments in accordance with manufacturer's instructions.

3.3 APPLICATION

Specifier Notes: Edit the following for the specific application.

- A. Apply restorative and protective surface treatments for [restoration of existing surfaces] [and] [protection of new surfaces] in accordance with manufacturer's instructions.
- B. Apply restorative and protective surface treatment by either pre-moistened towelettes, spray/wipe-on method, or fixed-site chemical-vapor-deposition chambers in accordance with manufacturer's instructions.

Specifier Notes: Restorative and protective surface treatments shall be applied by either shop or field application. Include ONE of the following TWO paragraphs.

- C. Shop Application:
 - 1. Restorative Surface Treatments: Shop apply restorative surface treatments with hand-applied powder or cream at applicator's shop in accordance with manufacturer's instructions.
 - 2. Protective Surface Treatments: Shop apply protective surface treatments with hand-applied liquid or in a fixed-site chamber at applicator's shop in accordance with manufacturer's instructions.
- D. Field Application:
 - 1. Restorative Surface Treatments: Field apply restorative surface treatments with hand-applied powder or cream in accordance with manufacturer's instructions.
 - 2. Protective Surface Treatments: Field apply protective surface treatments with hand-applied liquid in accordance with manufacturer's instructions.
- E. Do not add thinners to materials.

3.4 PROTECTION

- A. Protect surfaces that received restorative and protective surface treatments from damage during construction.

END OF SECTION